

Biomass cookstoves and heaters

With the biochar crew at Living Web Farms

What is an (improved) biomass cookstove?

- Personal or family sized cooking appliance
- Metal or masonry construction. Locally sourced materials most appropriate
- Air supply is controlled
- Exhaust is usually vented to the outside
- Improved efficiency and safety over open fire methods
 - Through higher efficiency (more smoke is burned), less indoor pollutants
- Usually simple in design
- Biomass is the fuel
- Widely used in underdeveloped countries where biomass is primary fuel source

What is biomass?

- Definition: The total mass of organisms in a given area or volume
- Practically speaking: Biomass is plant matter that is not food. Sometimes the conversation includes landfill waste, sewage and animal wastes
- In this context: Biomass is the fuel. (**Feedstock**) Specifically,
 - Downed wood from storms, invasive species (1-4" dia.)
 - Sticks, orchard trimmings. (Up to 1" or so)
 - Wood chips. (Screened)
 - Sawdust. (Dry)
 - Dried animal dung

Why biomass?

LOCAL

- Low tech - accessible to everyone
- Nearly ubiquitous access to *some kind of feedstock*
- Reduced dependence on grid, fossil fuels
- Free.... sometimes
- Heat outside of the kitchen
- Make biochar

GLOBAL

- One third/one half of world's population cooking on fires every day. 4 million killed every year from cookstove smoke. (WHO 2012 data)
- *Innovation has potential to make huge difference*

Example: Traditional cooking vs. TLUD

Economy: Much less fuel, longer burn. More upfront processing

Improved Health: Very clean burn.

Women's Empowerment: Very little management necessary.

Biochar: Yes. Improved soils and alt source of income

“Wood doesn’t burn”

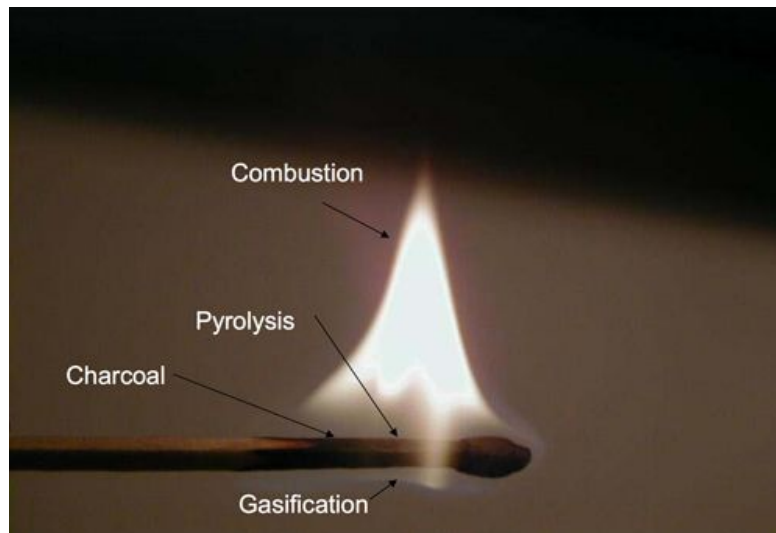
When sufficient heat is applied to wood: (tinder)

- Water boils out. Released as water vapor.
- Volatiles are driven out, burned in the presence of oxygen and heat.
 - In the form of visible smoke. - Actually tiny tar like droplets

Fire ‘takes off’ and:

- Process becomes **exothermic**
 - Puts out it’s own heat, or, your fire is lit. No more need for tinders.
- Volatiles are further driven out as gasses and burned in the presence of oxygen
- Higher heat environment allows for more difficult volatiles to burn
- Simple gasses are created as tar ‘cracks’
- Simple gasses are burned and fire burns clean and hot (in the presence of oxygen)
- Carbon is leftover, and only then will begin to combust slowly. (Grill is ready!)

The Pyrolysis front: lack of oxygen at the core of the fire prevents char from combusting



- Some stoves are designed to cut this process short, leaving charred wood, we call biochar, leftover.
- High temperatures required
- Control of airflow required

Design Considerations:

- Combustion zone
 - Air/Smoke/Flame mixing zone
 - Clean burn involves maintaining high temperature at combustion zone
- Combustion air inlet
 - Means of controlling or limiting incoming air
 - Preheat air for easier clean combustion

- Stove top
 - Hot gas exits, interacts with bottom of cooking pot
 - Ideal riser height for max combustion without wasting heat
 - Maximize surface area of pot to hot gas for max heat capture

External considerations:

Availability of feedstocks

Variability of feedstocks

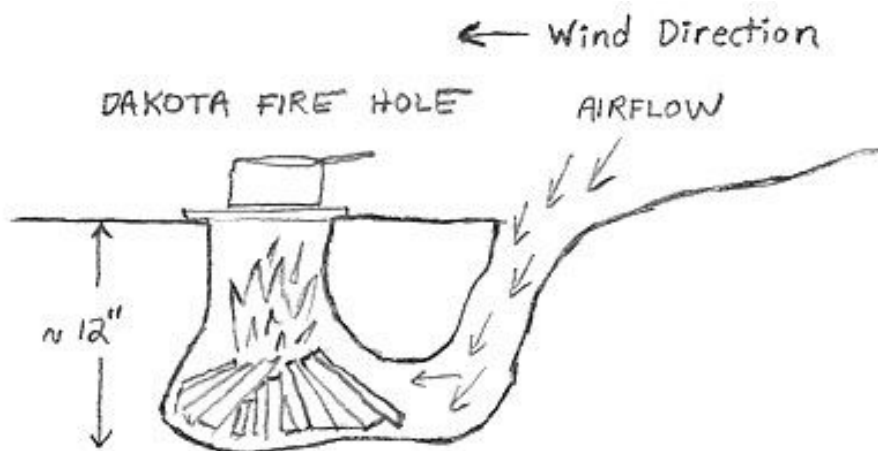
- Heat value - Btu/lb
 - Moisture has a huge effect on heat value, ability to burn clean
 - How do you dry your feedstock
 - 1 lb wood @ 10% - 7.2K
 - 1 lb wood @ 40% - 5.3K
 - Esti. 50K btu/cu.ft. - dry oak chips
- Particle size and shape
 - Effort required to achieve proper sizing
 - Fuel density in chamber
 - Air flow through fuel chamber

Operator influence

- Personal standards
- Community standards
- Availability of feedstock resources
- Available of human resources

Three Designs

- All share similar features that are found in the **Dakota fire pit**
- Top lit fire in pit with tunnel for combustion air.



Rocket stove

- Combustion air moves across horizontal tube, feeds under grate supported fire
 - Preheated combustion air
- Utilizes tall insulated chimney for more complete combustion
 - Flame stays hot until particulates are burned
- Very quick lighting
- Regulate by adding fuel. Tightly packed fuel in combustion zone limits air flow
- Scalable
 - Portable cookstoves
 - Rocket mass heaters
 - Similar to portable stoves - uses insulated chimney riser for complete combustion. Then clear, hot flue gasses are piped through channels in masonry before exiting through flue.

Sawdust stove

- Utilizes dry sawdust. Waste material in huge quantities from local mill and furniture shops
- Works for any small particle clumping biomass: rice hulls, planer shavings, reconstituted newspaper
- Two barrel system
 - Primary air feeds in below for combustion
 - Preheated secondary air enters at secondary combustion zone at top.
- Vented to the outside.
- Experimenters welcome

TLUD

- Pyrolyzing inner chamber of chunky biomass is started by lighting on the TOP
 - Accelerant helps!
- *Generation of wood gas is separated from the combustion zone*
- Combustion zone near stove top, above 'pyrolysis front'
- Air is pulled up through the chamber. Both primary and secondary are preheated
- Preheated secondary air helps keep temperature up in combustion zone (clean burn)
- Process finished when flame snuffs out. Extinguish charcoal with water. If left alone, char will smolder into ash.
- Highly efficient use of fuel

Resources:

Online resource for understanding improved cook stoves

http://www.appropedia.org/Improved_solid_biofuel_stoves

All about wood combustion

<http://mha-net.org/docs/v8n2/docs/WDBASICS.pdf>

About smoke and managing a clean fire

<http://www.woodheat.org/wood-smoke.html>

A boy scout leader's guide to teaching scouts about fire. Actually pretty helpful

http://www.orionn49.com/science_of_fire.htm

7 different ways to build a rocket stove

<http://sustainablog.org/2011/09/how-to-build-a-rocket-stove/>

TLUD plans

<http://www.bioenergylists.org/files/Construction%20Plans%202009-03-11.pdf>

More on the TLUD

<http://www.newdawnengineering.com/website/library/Papers+Articles/TLUD%20Handbook,%20Paul%20Anderson,%20v.2010.pdf>

Soda Can Stove (liquid fuel - included here for fun)

<http://www.thesodacanstove.com/alcohol-stove/how-to-build.html>

Backyard Biochar with LWF biochar veteran Abraham Cluxton

<https://youtu.be/8Sgl6bcKNcE?list=PLCeA6DzL9P4vhMbHjDUmL2hIEPMssyL1i>

WNC Resident Chris Farmer explaining biochar and TLUD operation

<https://www.youtube.com/watch?v=DY8rIWtaLd8>